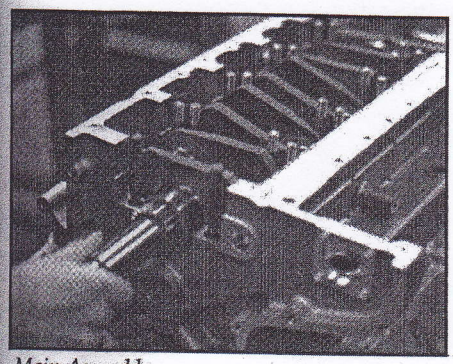
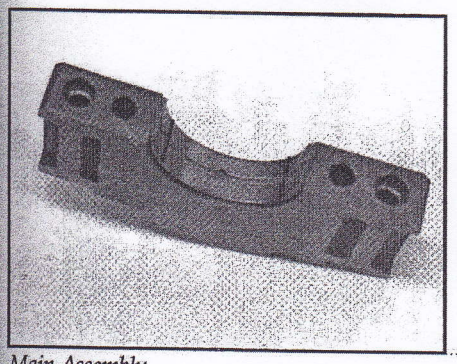


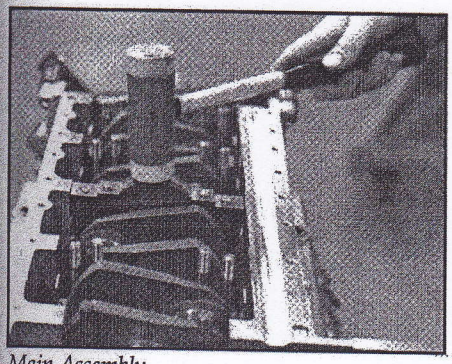
Main Assembly

Check that it rotates freely between finger and thumb.



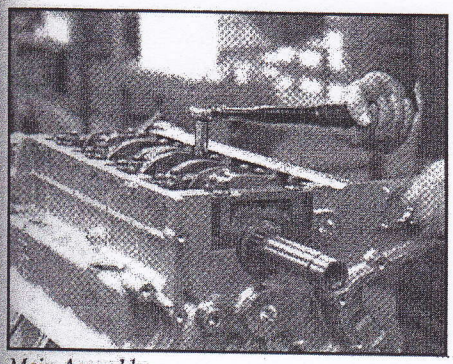
Main Assembly

Plastigauge one of the main bearings by placing 2 strips on the bearing shell as shown.



Main Assembly

Fit the main bearing cap.



Main Assembly

Torque down to 50 ft lbs.
DO NOT ROTATE THE CRANK
Remove the cap...